TADANO HYDRAULIC TRUCK CRANE

SPEC. SHEET NO. GT-550E-1-00102/EX-91



CARRIER : TC-4255

GENERAL DATA

CRANE CAPACITY BOOM DIMENSION	55,000 kg at 3.0 m 5-section, 11.1 m - 42.0r					
Overall length	approx. 13,480 mm					
Overall width	approx. 2,820 mm					
Overall height	approx. 3,680 mm					
MASS						
Gross vehicle mass	approx. 39,800 kg					
-front axle	approx. 15,900 kg					
-rear axle	approx. 23,900 kg					
PERFORMANCE						
Max. travelling speed	computed 83 km/h					
Gradeability (tan $ heta$)	computed 53 %					

CRANE SPECIFICATIONS

MODEL

GT-550E

CAPACITY

55,000 kg at 3.0 m

BOOM

5-section full power partially synchronized telescoping boom of hexagonal box construction with 6 sheaves at boom head. The synchronization system consists of 2 telescope cylinders, extension cables and retraction cables. Hydraulic cylinders fitted with holding valves. Selection of 2 boom telescoping modes.

JIB

2-staged boom extension type. Triple offset $(5^{\circ}/25^{\circ}/45^{\circ})$ type. Stored under base boom section. Single sheave at jib head.

Length..... 9.0 m and 14.6 m

SINGLE TOP(Auxiliary boom sheave)

Single sheave. Mounted to main boom head for single line work.

ELEVATION

HOIST-Main winch

Variable speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic brake (Neutral brake) and counterbalance valve.

Controlled independently of auxiliary winch.

42.2 kN { 4,300kgf }
143 m/min (at the 4th layer)
Spin-resistant type
(Non-spin type for 35 ton
capacity hook block)
19 mm x 227m

HOIST-Auxiliary winch

Variable speed type with grooved drum driven by hydraulic axial piston motor through winch speed reducer. Power load lowering and hoisting. Equipped with automatic brake (Neutral brake) and counterbalance valve.

Controlled independently of main winch.

Single line pull	44.1 kN { 4,500kgf }
Single line speed	123 m/min (at the 2nd layer)
Wire rope	.Spin-resistant type
Diameter x length	19 mm x 127m

SWING

Hydraulic axial piston motor driven through planetary speed reducer. Continuous 360° full circle swing on ball bearing slew ring. Automatic Speed Reduction and Soft Stop function. Equipped with manually locked/released swing brake.

Swing speed.....1.9 min⁻¹ { rpm }

HYDRAULIC SYSTEM

Pumps	. Quadruple gear pumps driven by
	carrier engine through P.T.O.
Control valves	Multiple valves actuated by pilot
	pressure with integral pressure
	relief valves.
Circuit	. Equipped with air cooled type oil
	cooler. Oil pressure appears on
	AML display for main circuit.
Hydraulic oil tank capacity	approx. 690 liters
Filters	Return line filter

CAB AND CONTROLS

By 4 control levers for swing, boom hoist, main winch, boom telescoping or auxiliary winch with 2 control pedals for boom hoist, boom telescoping based on ISO standard layout. Control lever stands can change neutral positions and tilt for easy access to cab.

One sided one-man type, steel construction with sliding door access and tinted safety glass windows opening at side. Operator's 3 way adjustable seat with headrest and armrest.

OUTRIGGER

Hydraulically operated H-type outriggers. Each outrigger controlled simultaneously or independently from either side of carrier. Equipped with sight level gauge. Floats mounted integrally with the jacks retract to within vehicle width. All cylinders fitted with pilot check valves.

Crane operation with different extended length of each outrigger.

Equipped with extension width detector for each outrigger. Extended width

Fully	6,800 mm
Middle	4,600 mm
Minimum	2,390 mm
Float size (Diameter)	400 mm

FRONT JACK

A fifth hydraulically operated outrigger jack. Mounted to the front frame of carrier to permit 360° lifting capabilities. Hydraulic cylinder fitted with pilot check valve. Equipped with front jack extension detector.

Float size(Diameter)......350 mm

COUNTERWEIGHT

Integral with swing frame Mass......4,200 kg

TADANO Automatic Moment Limiter (Model:AML-L)

Main unit in crane cab gives audible and visual warning of approach to overload. Automatically cuts out crane motions before overload. With working range (load radius and / or boom angle and / or tip height and / or swing range) limit function.

Nine functions are constantly displayed.

Digital liquid crystal display:

- Either boom angle or moment %
- Either boom length or potential hook height
- Either actual working radius or swing angle
- Actual hook load
- Permissible load

Either jib offset angle or number of parts line of rope Boom position indicator

Outrigger position indicator

Bar graphical display:

Either moment as percentage or main hydraulic pressure (Display changes by alternation key)

NOTE:

Each crane motion speed is based on unladen conditions.

CARRIER SPECIFICATIONS

MANUFACTURER

TADANO LTD.

MODEL

TC-4255 (Left hand steering, 8 x 4)

ENGINE [EURO-2]

Model	NISSAN PF6
Туре	4 cycle, 6 cylinder in line, direct
	injection, water cooled diesel
	engine with turbochager.
Piston displacement	12,503 cm ³
Bore x stroke	133 mm x 150 mm
Max. output (JIS)	257 kW{350PS/345hp}
	at 2100 min ⁻¹ {rpm}
Max. torque (JIS)	
	at 1200 min ⁻¹ {rpm}

TRANSMISSION

7 forward and 1 reverse speeds, synchromesh on 2nd - 7th gear and constant-mesh on 1st and reverse gear.

AXLES

Front	Reverse - elliot type
Rear	Full floating type

SUSPENSION

Front..... Leaf spring Rear..... Equalizer beams and torque rods

EQUIPMENT

FOR CRANE

Standard Equipment

4.5 t capacity, hook block (swivel hook)
Control pedals for boom hoist and boom telescoping
3 working lights
External lamp(AML)
Cable follower
Winch drum mirror(Hoist mirror)
Electric fan
Sun visor
Sun shade
Cab floor mat

Optional Equipment

- \Box 55 t capacity, hook block (6 sheaves)
- \Box 35 t capacity, hook block (4 sheaves)
- (* in combination with non-spin wire rope for main winch) 20 t capacity, hook block (2 sheaves)
- □ Drum rotation indicator for main and auxiliary winch
- □ Air conditioner (hot water heater and cooler)

FOR CARRIER

Standard Equipment

Fan clutch: Viscous-type Intake air heater Overheating warning buzzer Cooling water level warning buzzer

STEERING

Recirculating ball screw type with linkage power assistance.

BRAKE SYSTEM

Service	Full air brake with maltiprotection
	valve and auto slack adjuster on
	all wheels, dual air line system,
	internal expanding leading and
	trailing shoe type.
Parking	Pneumatically controlled spring
	brake, acting on all rear axles.
Auxiliary	Electro-pneumatic operated
	exhaust brake.
Emergency	Pneumatically controlled spring
	brake, acting on all rear axles.
TIRES	-
Front	315/80 R 22.5 156/150, Single x 4
Rear	315/80 R 22.5 156/150, Dual x 4
Spare	315/80 R 22.5 156/150, Single x 1
Spare	315/60 H 22.5 150/150, Single X 1

CAB

Steel construction, one sided 2-man type Driver's seat..... Adjustable suspension type

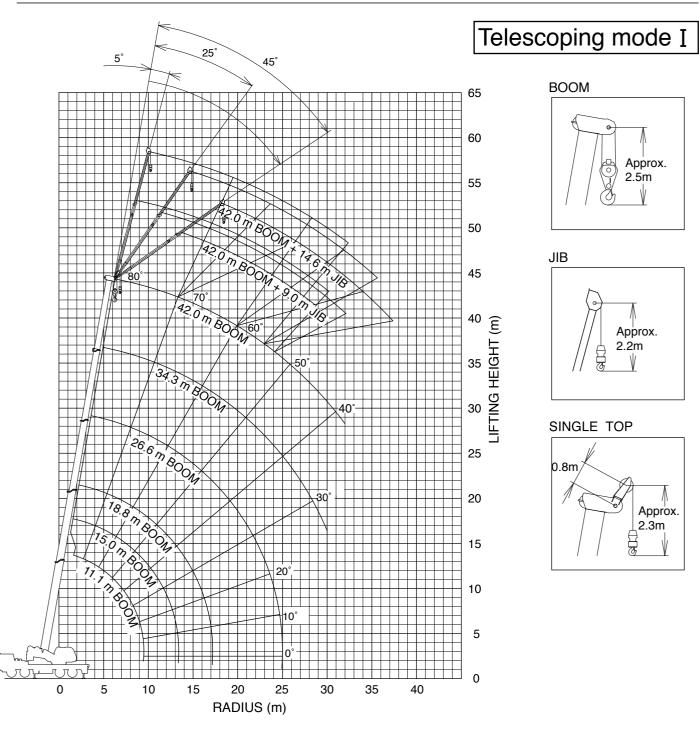
ELECTRIC SYSTEM

24 V DC. 2 batteries of 12 V (JIS)115F51, 96Ah at 5-hour rate Alternator 24V-50A

FUEL TANK CAPACITY

300 liters

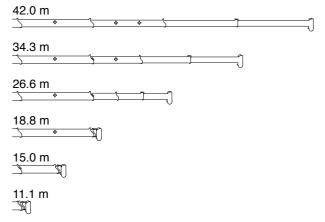
Engine over-run alarm PTO hour meter Passenger seat Seat belt: 3 point type for driver, 2point type for passenger Tilting-telescoping steering wheel Windshield wiper(with intermittent wiping)and washer Window glass: Tinted, Infrared and Ultraviolet rays absorption Tachometer Low air pressure warning buzzer AM/FM radio Car cooler(Refrigerant:R134a) Car heater(Hot water type)with defroster Third differential gear lock Speedometer(with odometer) Sun visor Spare tire carrier with lock key Tool box with lock key Fuel tank cap with lock key Back-up light Back-up alarm Air filter warning light(Instrument cluster) Towing hook(Front and rear, Eye type) Ashtray Cigarette lighter Owner's tool set Cab floor mat Front and Rear fog lamps Side marker lamps R2000 Side mirrors

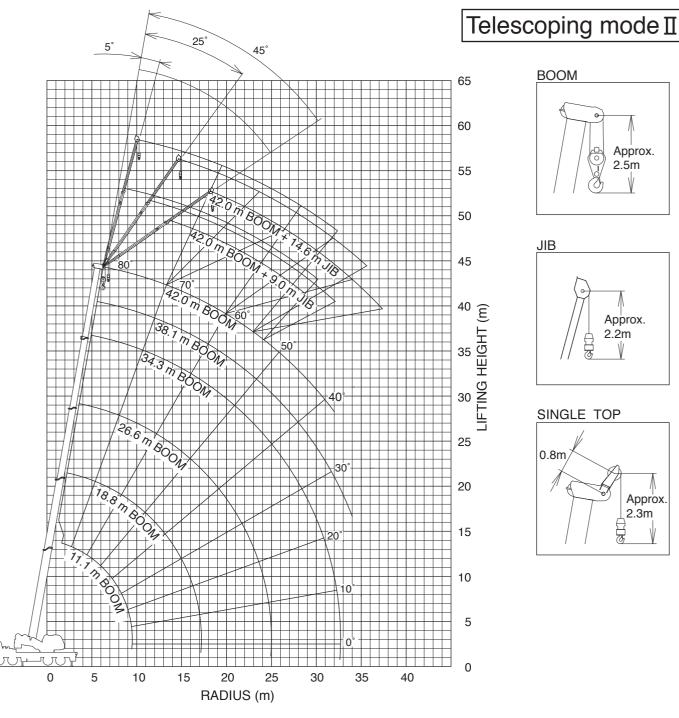


NOTE:

- 1. Boom and jib geometry shown are for unloaded condition and machine standing level on firm supporting surface.
- Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.
- 2. When the boom length is 11.1 12.0 m, Max boom angle is 76°

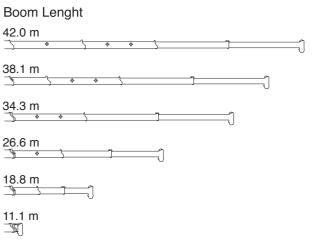
Boom Lenght





NOTE:

- 1. Boom and jib geometry shown are for unloaded condition and machine standing level on firm supporting surface.
- Boom deflection and subsequent radius and boom angle change must be accounted for when applying load to hook.
- 2. When the boom length is 11.1 12.0 m, Max boom angle is 76°



				Outrigger	s fully extend	ded 6.8m				
Load radius (m)	11.1 m boom	15.0 m boom	18.8 m	boom	26.6 m	26.6 m boom 34.3 m boom		38.1 m boom	42.0 m boom	
3.0	55,000	40,000	28,000	20,000						
3.5	43,700	40,000	28,000	20,000						
4.0	38,500	38,100	28,000	20,000						
4.5	34,200	33,800	28,000	19,800	20,000	14,000				
5.0	30,800	30,400	28,000	19,000	20,000	14,000				
5.5	27,800	27,400	27,200	18,200	20,000	13,600				
6.0	25,400	25,000	24,700	17,500	20,000	12,800	14,000	8,000		
6.5	23,200	22,800	22,500	16,800	18,900	12,000	14,000	8,000		
7.0	21,400	21,000	20,700	16,200	17,800	11,400	13,500	8,000	8,000	8,000
7.5	19,700	19,300	19,100	15,700	16,700	10,800	13,000	8,000	8,000	8,000
8.0	18,300	17,900	17,600	15,200	15,800	10,200	12,500	8,000	8,000	8,000
9.0	15,200	14,600	14,200	14,300	14,200	9,300	11,300	7,600	8,000	8,000
10.0		11,600	11,300	13,500	12,500	8,500	10,400	7,000	7,500	8,000
11.0		9,500	9,100	11,400	10,300	7,800	9,600	6,400	6,900	7,500
12.0		7,800	7,500	9,600	8,600	7,200	8,800	5,800	6,400	6,900
14.0			5,100	7,200	6,200	6,200	6,800	4,900	5,500	5,900
16.0			3,500	5,500	4,500	5,400	5,100	4,200	4,700	5,200
18.0					3,300	4,700	3,900	3,600	4,100	4,200
20.0					2,400	3,700	3,000	3,200	3,600	3,200
22.0					1,700	3,000	2,200	2,800	2,800	2,500
24.0					1,200	2,400	1,600	2,500	2,200	1,900
26.0							1,200	2,100	1,800	1,400
28.0							800	1,700	1,400	1,000
30.0							500	1,400	1,000	700
32.0								1,100	700	450
34.0									500	
Telescoping conditions(%)										
Telescoping Mode	I,∐	Ι	Ι	П	Ι	П	Ι	П	Π	І, П
2nd boom	0	50	100	0	100	0	100	0	50	100
3rd boom	0	0	0	33	33	66	66	100	100	100
4th boom	0	0	0	33	33	66	66	100	100	100
Top boom	0	0	0	33	33	66	66	100	100	100

NOTES :

- 1. Rated lifting capacities shown in the table are based on the condition that the crane is set on firm ground horizontally. Those above bold line are based on crane strength and those below, it is stability.
- 2. Rated lifting capacities in the stability area comply with part 2 / ISO 4305.
- 3. The mass of load handling devices such as hook blocks {570 kg for *55 ton capacity, 410 kg for *35 ton capacity, 400 kg for *20 ton capacity and 130 kg for 4.5 ton capacity} and slings, shall be considered part of the load and must be deducted from rated lifting capacities.
- 4. Without front jack extended, when the boom is within the Over-front, Rated lifting capacities are different from those for the boom in the Over-side and Over-rear.
- 5. Standard number of parts of line for each boom length is as shown below. Load per-line should not surpass 42.2 kN {4,300 kgf} for main winch rope and 44.1 kN {4,500 kgf} for auxiliary winch rope.
 *: Optional

. Optional								
Boom Length	11.1 m	15.0 m	18.8 m	26.6 m	34.3 m	38.1 m	42.0 m	Jib/Single top
Number of parts of line	**13/12	10	7	5	4	4	4	1
** *****	11 11011							

**: With single top (When the lifting capacities is 55,000 kg)

6. Special weather caution: Refer to the operation and maintenance manual.

- 7. For rated lifting capacity of single top, subtract the main hook mass from the relevant boom rated lifting capacity. Rated lifting capacity of single top should not exceed 4,500 kg.
- 8. Load radius shown in the table includes the deflection of the boom. Therefore, perform it according to the load radius. However for the jib operation, perform it according to the boom angle regardless of the boom length. The load radius shows reference value when the jib is attached to the 42.0 m boom, 38.1 m boom (Telescoping mode I) and 34.3 m boom (Telescoping mode I).

				Outriggers e	extended to r	niddle 4.6m				
Load radius (m)	11.1 m boom	15.0 m boom	18.8 m	boom	26.6 m boom		34.3 m boom		38.1 m boom	42.0 m boom
3.0	32,000	28,000	28,000	20,000						
3.5	32,000	28,000	28,000	20,000						
4.0	32,000	28,000	28,000	20,000						
4.5	26,300	25,500	24,900	19,700	20,000	14,000				
5.0	20,200	19,200	18,700	18,900	20,000	14,000				
5.5	15,800	15,100	14,600	17,700	16,400	13,500				
6.0	12,800	12,200	11,800	14,600	13,300	12,700	14,000	8,000		
6.5	10,600	10,000	9,600	12,300	11,100	12,000	11,900	8,000		
7.0	8,900	8,300	8,000	10,500	9,400	11,100	10,100	8,000	8,000	8,000
7.5	7,500	7,000	6,600	9,100	8,000	9,700	8,700	8,000	8,000	8,000
8.0	6,400	5,900	5,500	7,900	6,800	8,500	7,500	8,000	8,000	7,900
9.0	4,700	4,200	3,900	6,100	5,100	6,700	5,800	7,100	6,500	6,100
10.0		3,000	2,700	4,800	3,800	5,300	4,500	5,600	5,200	4,800
11.0		2,100	1,800	3,800	2,900	4,300	3,500	4,600	4,200	3,800
12.0		1,300	1,000	3,000	2,100	3,500	2,700	3,800	3,400	3,000
14.0				1,900	1,000	2,300	1,600	2,600	2,200	1,900
16.0				1,100		1,500		1,800	1,400	1,000
18.0								1,200		
	Telescoping conditions(%)									
Telescoping Mode	I, ∏	Ι	Ι	П	Ι	П	Ι	П	П	Ι,Π
2nd boom	0	50	100	0	100	0	100	0	50	100
3rd boom	0	0	0	33	33	66	66	100	100	100
4th boom	0	0	0	33	33	66	66	100	100	100
Top boom	0	0	0	33	33	66	66	100	100	100

Outriggers extended to minimum 2.39m									
Load radius (m)	11.1 m boom	15.0 m boom	18.8 m	boom	26.6 m	boom			
3.0	22,800	22,100	21,700	20,000					
3.5	16,900	16,300	15,900	18,600					
4.0	13,100	12,500	12,100	14,600					
4.5	10,400	9,900	9,500	11,900	11,800	12,500			
5.0	8,400	7,900	7,600	9,800	8,800	10,400			
5.5	6,900	6,500	6,100	8,300	7,300	8,800			
6.0	5,700	5,300	5,000	7,000	6,100	7,600			
6.5	4,800	4,300	4,000	6,000	5,100	6,500			
7.0	4,000	3,500	3,200	5,200	4,300	5,700			
7.5	3,300	2,900	2,600	4,500	3,600	5,000			
8.0	2,700	2,300	2,000	3,900	3,000	4,400			
9.0	1,800	1,400	1,100	2,900	2,100	3,400			
10.0				2,200	1,400	2,700			
11.0				1,600		2,100			
12.0				1,100		1,600			
Telescoping conditions(%)									
Telescoping Mode	Ι, Π	Ι	Ι	П	Ι	П			
2nd boom	0	50	100	0	100	0			
3rd boom	0	0	0	33	33	66			
4th boom	0	0	0	33	33	66			
Top boom	0	0	0	33	33	66			

UNIT : kg CLASS OF CRANE ; C3

Outriggers fully extended 6.8m								
Boom angle	42.0 m boom							
	9.0 m jib			14.6 m jib				
angio	5°offset	25°offset	45°offset	5°offset	25°offset	45°offset		
80°	3,500	2,300	1,300	2,500	1,200	700		
79°	3,500	2,300	1,300	2,500	1,200	700		
78 [°]	3,500	2,300	1,300	2,500	1,200	700		
77°	3,400	2,300	1,280	2,350	1,170	690		
76°	3,250	2,240	1,260	2,220	1,140	680		
75 [°]	3,100	2,160	1,240	2,100	1,120	670		
73 [°]	2,840	2,020	1,200	1,890	1,070	650		
70°	2,430	1,850	1,150	1,640	1,000	630		
68°	2,200	1,730	1,120	1,500	950	620		
65°	1,950	1,580	1,070	1,330	910	590		
63°	1,780	1,450	1,030	1,220	850	580		
60°	1,350	1,180	1,000	1,080	800	570		
58°	1,050	920	850	800	750	560		
55°	680	590	550	500	480	420		
53°	470	410						

UNIT : kg CLASS OF CRANE ; C3

Outriggers fully extended 6.8m								
_	38.1 m boom (telescoping mode ${\rm I\!I}$) or less than that							
Boom angle	9.0 m jib				14.6 m jib			
angie	5°offset	25°offset	45° offset	5°offset	25° offset	45°offset		
80°	3,500	2,300	1,300	2,500	1,200	700		
79°	3,500	2,300	1,300	2,500	1,200	700		
78°	3,500	2,300	1,300	2,500	1,200	700		
77°	3,400	2,300	1,280	2,350	1,170	690		
76°	3,250	2,240	1,260	2,220	1,140	680		
75 [°]	3,100	2,160	1,240	2,100	1,120	670		
73°	2,840	2,020	1,200	1,890	1,070	650		
70°	2,430	1,850	1,150	1,640	1,000	630		
68°	2,200	1,730	1,120	1,500	950	620		
65°	1,950	1,580	1,070	1,330	910	590		
63°	1,780	1,450	1,030	1,220	850	580		
60°	1,550	1,280	1,000	1,080	800	570		
58°	1,380	1,200	980	1,000	770	560		
55°	1,150	1,080	940	890	730	550		
53°	1,000	1,000	920	820	710	540		
50°	840							

UNIT : kg CLASS OF CRANE ; C3

Outriggers fully extended 6.8m								
_	34.3 m boom (telescoping mode I) or less than that							
Boom angle	9.0 m jib			14.6 m jib				
angio	5°offset	25°offset	45°offset	5°offset	25° offset	45°offset		
80°	3,500	2,300	1,300	2,500	1,200	700		
79°	3,500	2,300	1,300	2,500	1,200	700		
78°	3,500	2,300	1,300	2,500	1,200	700		
77°	3,400	2,300	1,280	2,350	1,170	690		
76°	3,250	2,240	1,260	2,220	1,140	680		
75°	3,100	2,160	1,240	2,100	1,120	670		
73°	2,840	2,020	1,200	1,890	1,070	650		
70°	2,430	1,850	1,150	1,640	1,000	630		
68°	2,200	1,730	1,120	1,500	950	620		
65°	1,950	1,580	1,070	1,330	910	590		
63°	1,780	1,450	1,030	1,220	850	580		
60°	1,550	1,280	1,000	1,080	800	570		
58°	1,380	1,200	980	1,000	770	560		
55°	1,150	1,080	940	890	730	550		
53°	1,000	1,000	920	820	710	540		
50°	840							

Outriggers extended to middle 4.6m								
Boom angle		42.0 m boom						
	9.0 m jib			14.6 m jib				
	5°offset	25°offset	45° offset	5°offset	25°offset	45°offset		
80°	3,500	2,300	1,300	2,500	1,200	700		
79°	3,500	2,300	1,300	2,500	1,200	700		
78°	3,080	2,280	1,300	2,500	1,200	700		
77°	2,550	1,910	1,280	2,190	1,170	690		
76°	2,090	1,580	1,260	1,800	1,140	680		
75°	1,700	1,300	1,070	1,470	1,010	670		
73°	1,070							

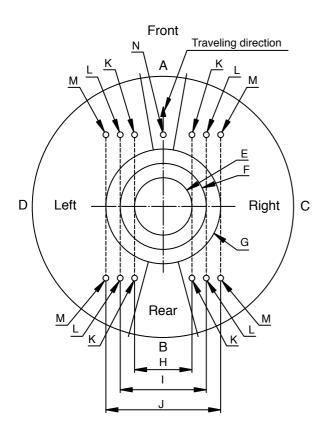
UNIT : kg CLASS OF CRANE ; C3

Outriggers extended to middle 4.6m							
D	38.1 m boom (telescoping mode ${\rm I\hspace{-0.5mm}I}$) or less than that						
Boom angle	9.0 m jib			14.6 m jib			
angio	5°offset	25°offset	45°offset	5°offset	25°offset	45°offset	
80°	3,500	2,300	1,300	2,500	1,200	700	
79°	3,500	2,300	1,300	2,500	1,200	700	
78°	3,500	2,300	1,300	2,500	1,200	700	
77°	3,400	2,300	1,280	2,350	1,170	690	
76°	2,910	2,200	1,260	2,220	1,140	680	
75°	2,480	1,900	1,240	2,100	1,120	670	
73°	1,780	1,390	1,160	1,520	1,070	650	
70°	1,010						

UNIT : kg CLASS OF CRANE ; C3

Outriggers extended to middle 4.6m								
B	34.3 m boom (telescoping mode I) or less than that							
Boom angle	9.0 m jib			14.6 m jib				
ungio	5°offset	25°offset	45°offset	5°offset	25°offset	45°offset		
80°	3,500	2,300	1,300	2,500	1,200	700		
79°	3,500	2,300	1,300	2,500	1,200	700		
78°	3,500	2,300	1,300	2,500	1,200	700		
77°	3,400	2,300	1,280	2,350	1,170	690		
76°	2,910	2,200	1,260	2,220	1,140	680		
75°	2,480	1,900	1,240	2,100	1,120	670		
73°	1,780	1,390	1,160	1,520	1,070	650		
70°	1,010							

- 1. Applicable rated lifting capacities change as the ranges of the working area, depending on the outrigger extension width and whether the front jack is used.
- 2. When the swing automatic stop cancel switch is canceled, the swing does not automatically stop even if the crane becomes overloaded.

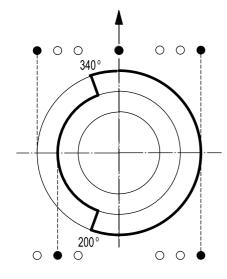


- A : Over-front area
- B : Over-rear area
- C : Over-side area (right)
- D : Over-side area (left)
- E : Rated lifting capacity (capacity with outriggers at minimum extension)
- F : Rated lifting capacity (capacity with outriggers at middle extension)
- G : Rated lifting capacity (capacity with outriggers at full extension)
- H : Minimum extension width of outriggers
- I : Middle extension width of outriggers
- J : Full extension width of outriggers
- K : Position of outrigger jack with the beam not extended
- L : Position of outrigger jack with the beam extended halfway
- M: Position of outrigger jack with the beam extended fully
- N : Front jack

Reference

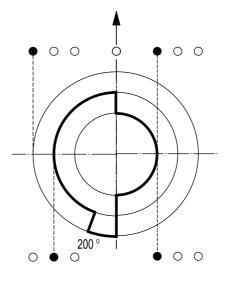
Front jack extended

FL outrigger extended to fully, FR outrigger extended to fully RL outrigger extended to middle, RR outrigger extended to fully

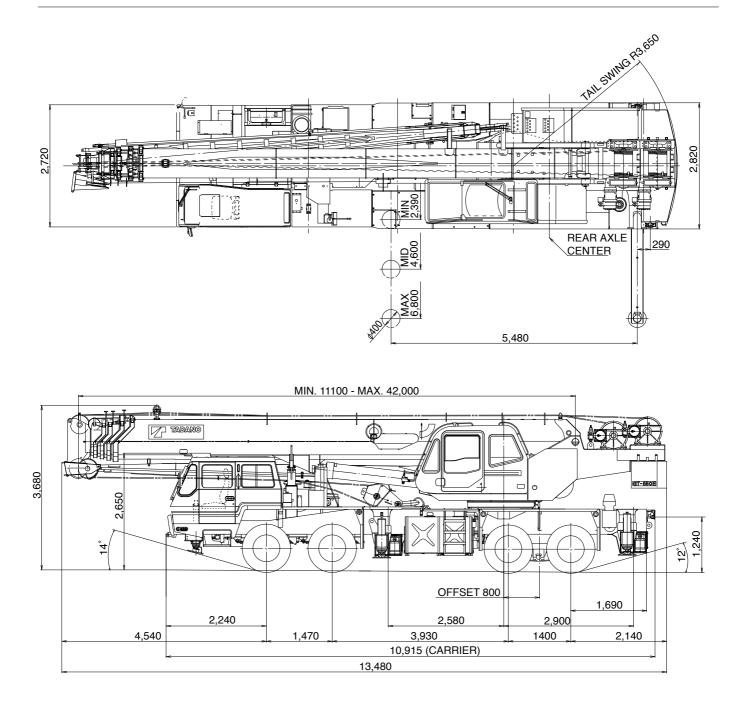


Front jack not extended

FL outrigger extended to fully, FR outrigger extended to minimum RL outrigger extended to middle, RR outrigger extended to minimum



DIMENSION



Tread (track) - Front 2,250 mm - Rear 2,110 mm Min. ground clearance 230 mm (rear equalizer beam)



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Specifications are subject to change without notice.